

SOUTH PRODUCTION NOTES

**February 7-8, 2015
3-11, 11-7 Shift Notes**

BASF EMPLOYEES

**14 Last Recordable
592 Last Lost Time**

161 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Si-1624:

SI-1624- Hold. When running, stay about 6-8 bags ahead of Calciner.

For Afternoon shift: Hold

For Midnight shift: Hold

For Day shift:

#1 RC / Si 1624:

Restarting lot 625 rescreens again. Calcined material should be pink. Keep an eye out for Dark pink and tan material. Remember to use auto sampler. NOTE: for the rescreens on Lot 625, no SA needed.

For Afternoon shift: Continue rescreens of lot 625 again. All rescreen bags are on floor in middle, or next to hopper

For Midnight Shift: Continue rescreens of lot 625 again. All rescreen bags are on floor in middle, or next to hopper

For Day shift:

#2 MED line / Cu 0560:

Continue until Cu 0559 raws run out (about 3 batches Sat afternoon).

For Afternoon Shift: Run last three batches, then quick clean for Cu 0860

For Midnight shift: Continue clean-up for 0860 (0860 to be started Sunday)

For Day Shift:

#2 RC/ Cu 0560:

Continue as material available. Follow instructions for SA's and sampling. Use the auto-sampler, it is working now

For Afternoon Shift: Restarted feed, continue

For Midnight shift: Continue until all out of feed

For Day Shift:

Exhaust to F1

#3 MED/ D-0703:

Continue

For Afternoon Shift: Continue batches. Need to manually add extra 10 lbs water to solution, then system will follow sequence

For Midnight shift: Continue batches. Need to manually add extra 10 lbs water to solution, then system will follow sequence

For Day Shift:

#3 RC / D-0703:

Calcliner lit, is up to temp and feeding.

For Afternoon Shift: Continue

For Midnight shift: Continue

For Day shift:

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Will be rescreening Lot BOX 15 bags from 33-60. Beginning midnight shift, lower temps to around 200 degrees. When ready, begin feeding rescreens and remake all bags in order, starting with bag 33. The first 12-14 bags are lined up and ready, the rest are across from the Trimer.

NOTE: Auto sampler still not working maintenance to look at

For Afternoon Shift: Continue rescreens

For Midnight shift: Continue rescreens

For Day Shift:

Exhaust to Trimer

#5 RC / Cu 0539:

Trying to restart. Be sure to get SA for every pallet- more material in docks.

For Afternoon shift: Continue. HEPA filter was changed on discharge Vac-U-Max

For Midnight Shift: Continue

For Day shift:

Exhaust to 5 DC

#6 RC & Dryer / D-1781 next

Cleaning about done, need to add correct screens (see afternoon note below).

Do not slam HC-11 elevator inner cage door!

Afternoon shift: No change

For Midnight shift: No change.

For Day Shift: NA, Elliot to do burner tuning early next week.

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

For Midnight Shift: NA

For Day Shift: NA

Afternoon shift: NA

New Pfaudler / D-0222 (done):

Hold...

Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.

For Afternoon Shift: Will begin cleaning afternoon shift

For Midnight Shift: Continue clean up

For Day Shift:

7 Tank KLP solution empty:

Empty, will need cleaning

For Afternoon shift: Will begin clean-up afternoon shift (acid wash)

For Midnight Shift: Continue clean up

For Day Shift:

Old Pfaudler / D-0257 done, D 1781 next?:

Clean as manpower permits.

For Afternoon shift: NA

For Midnight Shift: NA

For Day Shift: NA

National Dryer: D-0222

Done with D 0222, shut down

For Afternoon Shift: Down

For Midnight Shift: Down

For Day shift: Hold

PK Blender Selexsorb:

Down until further review..

For Afternoon shift: Hold

For Midnight Shift: On hold.

For Day shift: holding.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned
For Afternoon shift: NA
For Midnight shift: NA
For Day shift: NA

Tower 3 / Cu 0860:

Hold, will advise.
For Afternoon shift: Hold
For Midnight Shift: Hold.
For Day shift: holding

Tower 6 / DPT 101:

Running
For Afternoon shift: Continue
For Midnight Shift: Continue
For Day shift: Continue

North Screener / Cu-0860:

Out of Cu 0860 material
For Afternoon shift: Hold
For Midnight shift: Hold
For Day shift: Hold.

South Screener / DPT-101:

DPT-101- Set up on 2-5-15
For Afternoon Shift: Hold
For Midnight shift: Hold
For Day shift: Hold

#2662 (west) Pill Machine / AI-3917 T 3/16”:

Clutch wire repaired by maintenance.
For Afternoon shift: Continue
For Midnight shift: Continue
For Day Shift: continue

#2664 (east) Pill Machine / AI-3917 T 3/16”:

Back in place, start and continue when ready
For Afternoon shift: Continue
For Midnight shift: Continue
For Day Shift:

TK #2 / V 2046/V 2010:

Running V2010 base

For Afternoon shift: Finish loading last bag, then unloading only

For Midnight shift: Continue unloading

For Day Shift:

TK #4 / Cu 2508:

Continue. Putting full size sagger on the bottom and the half sagger on top.

For Afternoon shift: Continue

For Midnight shift: Continue. Scale is acting up again. W.O.W. (new scale coming)

For Day Shift:

Harrop Kiln / Al 3921 next:

Ok to start. Sagers have been changed, temps are good.

For Afternoon shift: Continue with lot 60

For Midnight shift: Continue, we can use Lots 61 and 62 when 60 is done

For Day Shift:

Building 27 Belt Filter / 6081:

There are more 116 bags in bldg now. Need to put 500 gal in tank 2 and feed to the belt.

For Afternoon Shift: Hold

For Midnight shift: See prep instructions and continue. Advise GL Scoggins what was completed (put note on my desk)

For Day shift:

Priorities:

- 1) #3 MED/#3RC/CTO
- 2) Tower 6 (DPT 101 raws arriving Friday evening at the warehouse dock)
- 3) #1 Line/#1RC
- 4) #2 Line/#2RC
- 5) #5 RC
- 6) Horne Tableting Machines
- 7) South PK (Selexsorb/Al Pill Mix)
- 8) #4 Tunnel Kiln
- 9) #1 Tunnel Kiln
- 10) Harrop Kiln
- 11) West Pfaudler/National Dryer/#4 RC/Trimer